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## INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

<b>(51) International Patent Classification<sup>6</sup> :</b> <b>C03C 3/093, 3/064, 8/04, 4/02, 10/04</b>	<b>A1</b>	<b>(11) International Publication Number:</b> <b>WO 95/09131</b> <b>(43) International Publication Date:</b> 6 April 1995 (06.04.95)
<b>(21) International Application Number:</b> PCT/GB94/02105 <b>(22) International Filing Date:</b> 28 September 1994 (28.09.94) <b>(30) Priority Data:</b> 9319971.9 28 September 1993 (28.09.93) GB <b>(71) Applicant (for all designated States except US):</b> COOK- SON MATTHEY CERAMICS & MATERIALS LIMITED [GB/GB]; 130 Wood Street, London EC2V 6EQ (GB). <b>(72) Inventors; and</b> <b>(75) Inventors/Applicants (for US only):</b> SMITH, Peter, John [IE/GB]; 3 Farnham Court, Kidlington, Oxfordshire OX5 2JY (GB). MANGAT, Harbans, Kaur [GB/GB]; 69 Hazel Crescent, Kidlington, Oxfordshire OX5 1EJ (GB). <b>(74) Agent:</b> BOULT WADE TENNANT; 27 Farnival Street, London EC4A 1PQ (GB).		<b>(81) Designated States:</b> AM, AT, AU, BB, BG, BR, BY, CA, CH, CN, CZ, DE, DK, EE, ES, FI, GB, GE, HU, JP, KE, KG, KP, KR, KZ, LK, LR, LT, LU, LV, MD, MG, MN, MW, NL, NO, NZ, PL, PT, RO, RU, SD, SE, SI, SK, TJ, TT, UA, US, UZ, VN, European patent (AT, BE, CH, DE, DK, ES, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG), ARIPO patent (KE, MW, SD, SZ).  <b>Published</b> <i>With international search report.</i>
<b>(54) Title:</b> COBALT GLASS COMPOSITIONS FOR COATINGS		
<b>(57) Abstract</b>  A glass composition which is essentially free from lead and cadmium comprises SiO <sub>2</sub> : 30 to 70 wt%, B <sub>2</sub> O <sub>3</sub> : 1 to 25 wt%, Al <sub>2</sub> O <sub>3</sub> : 0 to 10 wt%, Bi <sub>2</sub> O <sub>3</sub> : 0 to 5 wt%, CoO: 0.1 to 30 wt%, ZnO: 0.1 to 20 wt%, at least one of Li <sub>2</sub> O, Na <sub>2</sub> O or K <sub>2</sub> O: 1 to 30 wt% total, ZrO <sub>2</sub> up to 10 wt% and other optional ingredients. The glass composition can be used as a blue coloured on-glaze enamel which relies upon the presence of Co <sup>2+</sup> in a network-forming position in the glass to produce the blue colour, with oxygen donors such as ZnO <sub>2</sub> , alkaline earth oxides and alkali oxides increasing the amount of cobalt occupying network-forming positions, and ZrO <sub>2</sub> to provide chemical durability.		

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COBALT GLASS COMPOSITIONS FOR COATINGS

The present invention relates to glass compositions and, in particular to glass compositions which are of minimal toxicity and are substantially free of lead and cadmium and which can be used either as blue coloured glasses, for mixing with pigments to provide other colour compositions for the decoration of ceramic materials and/or glass, or as pigments per se.

Occasional episodes of lead poisoning have resulted from the use of improperly formulated and fired lead-containing glazes and/or decoration enamels on ceramic ware. Whilst lead containing glazes and decoration enamels can be prepared which are safe, and meet current requirements for permissible lead release to food with which they come into contact, the problem of lead poisoning is avoided if lead itself is avoided. In addition, various pollution controls regarding the use of lead and limits on the content of lead in waste water can be avoided by the use of lead-free glazes and decoration enamels.

Consequently, glaze and enamel decorating suppliers have strived to provide lead-free products which meet the necessary technical requirements, particularly the more exacting demands on durability. However, the development of a durable and intense royal blue colour has proved to be an exception. In the past, royal blue on-glaze enamels were generally produced using high-leaded, transparent glassy fluxes and pigments based on the crystalline  $\text{CoO-ZnO-SiO}_2$  system. For the new lead-free colours, transparent lead-free borosilicate fluxes have been used in place of the leaded versions. However, as the  $\text{CoO-ZnO-SiO}_2$  phase is

soluble in mild acid, replacement of leaded fluxes with lead-free equivalents does not fully address the durability problem. Moreover, the standard practice of increasing colour intensity by increasing the pigment loading serves only to degrade the chemical resistance still further. Thus, the conventional pigmented flux approach is incapable of producing a durable and intense blue enamel without recourse to elaborate coating techniques for the pigment. Hence, an alternative method of producing a durable intense blue enamel for tableware decoration is required. The use of a durable lead-free intense blue glass in place of a conventional pigmented flux is herein disclosed.

Various attempts have been made to produce blue glasses for enamel decoration of jewellery, glassware and tableware. However, the widespread use of on-glaze blue glass enamels for tableware has been limited by shortcomings in certain key areas.

In addition to being lead-free and cadmium-free, a coloured glass to be used for on-glaze enamel decoration must simultaneously satisfy a number of key requirements. Firstly, the softening point of the glass should be such as to allow maturation within the temperature range of from 750° to 900°C, which are typical on-glaze enamelling temperatures for decoration on bone china, earthenware, hotelware or porcelain pieces.

Secondly, the coloured glass should be compatible with a wide variety of glazes.

Thirdly the coloured glass should display good resistance to pronounced opacity or mattness during a conventional enamel firing schedule in order to promote good colour development with a glossy finish.

Fourthly, the linear coefficient of thermal expansion (CTE) of the coloured glass should be

compatible, or made compatible through additions of filler materials, with that of the glaze coated thereon to prevent crazing and/or spalling.

Finally, the durability of the coloured glass should be such as to enable the fired colours to withstand attack by acidic foodstuffs and alkali detergents. With controls on permissible levels of metal release into acidic and alkali solutions becoming more stringent, more exacting demands are being placed on the durability requirements of decorated pieces.

In the light of the present invention, it is important to stress that it is the durability of the final product, i.e. fired colour, which is of concern, not that of the glassy frit which may change in use.

We have now developed a glass composition which can be used as a blue coloured on-glaze enamel which simultaneously meets, or at least substantially meets, the aforementioned key requirements. It relies upon the presence of  $\text{Co}^{2+}$  in a network-forming position in the glass to produce the blue colour, with oxygen donors such as  $\text{ZnO}_2$ , alkaline earth oxides and alkali oxides increasing the amount of cobalt occupying network-forming positions, and  $\text{ZrO}_2$  to provide chemical durability.

Accordingly the present invention provides a glass composition which is essentially free from lead and cadmium and which comprises the following components:-

Weight per cent

$\text{SiO}_2$	30-70	
$\text{B}_2\text{O}_3$	1-25	
$\text{Al}_2\text{O}_3$	0-10	
$\text{Bi}_2\text{O}_3$	0-50	
$\text{CoO}$	0.1-25	
At least one of		
$\text{Li}_2\text{O}$	0-10	
$\text{Na}_2\text{O}$	0-20	1-30 (in total)
$\text{K}_2\text{O}$	0-20	

Optionally one or more of  $\text{MgO}$ ,  $\text{CaO}$ ,  $\text{SrO}$  or  $\text{BaO}$   
0-15

$\text{ZnO}$  0.1-20

$\text{ZrO}_2$  up to 10  
 $\text{TiO}_2$  0-1

optionally one or more of  $\text{SnO}_2$ ,  $\text{WO}_3$ ,  $\text{MoO}_3$  or  
 $\text{Nb}_2\text{O}_5$   
0-5

optionally one or more of  $\text{Y}_2\text{O}_3$ ,  $\text{La}_2\text{O}_3$  or  
 $\text{CeO}_2$   
0-5

$\text{P}_2\text{O}_5$  0-5

The glass of the present invention relies on the presence of  $\text{Co}^{2+}$  in the glass network to provide a blue colour.

The glasses of the present invention may be non-crystallizing or "stable". However, the intensity of the blue colour of the glass may be further increased by altering the glass chemistry to promote

precipitation of the  $(\text{Co,Zn})_2\text{SiO}_4$  phase either during enamel firing or by a prior thermal treatment of the glass. Optionally a nucleating agent such as  $\text{ZrO}_2$ ,  $\text{P}_2\text{O}_5$  or other agents known to those skilled in the art of glass ceramics may be employed to assist in the  $(\text{Co,Zn})_2\text{SiO}_4$  precipitation.

Preferred compositions of the present invention are detailed below:

<u>Preferred Range</u>		<u>More Preferred Range</u>
	<u>wt%</u>	<u>wt%</u>
$\text{SiO}_2$	35-60	35-55
$\text{B}_2\text{O}_3$	1-20	2-10
$\text{Al}_2\text{O}_3$	1-10	2-6
$\text{CoO}$	1-20	see below
$\text{R}_2\text{O}$	1-20	2-15
$\text{ZnO}$	1-15	see below
$\text{ZrO}_2$	1-7	2-5
$\text{R}_2\text{O} + \text{ZrO}_2$	1-25	2-20

For non-crystallizing or "stable" glasses  $\text{ZnO}$  is preferably included in an amount of from 1 to 5 wt%, more preferably 1 to 3 wt%, and the preferred range for  $\text{CoO}$  is 10 to 20 wt%, more preferably 10 to 15 wt%. For crystallizing glasses which favour the precipitation of  $(\text{Co,Zn})_2\text{SiO}_4$ , the preferred range for  $\text{ZnO}$  is 5 to 15 wt%, more preferably 7 to 12 wt%, and the preferred range for  $\text{CoO}$  is 5 to 15 wt%, more preferably 5 to 12 wt%.

For glasses with CTE's below  $7.0 \times 10^{-6}/^\circ\text{C}$ , the presence of  $\text{Bi}_2\text{O}_3$  is generally required in order to provide a glossy fired appearance. The preferred range is 5-25 wt%, the more preferred range is 3-15 wt%.

The composition of the present invention contains



ZrO<sub>2</sub> in order to improve the resistance of the compositions to attack by alkali detergent solutions.

The glasses of the invention can be prepared from natural (beneficated) rocks and minerals e.g. limestone, silica sand etc. as well as "fine chemicals".

The various minerals and/or oxides used in the preparation of the compositions of the present invention are usually in the form of fine powders. Precursors of these oxides can also be useful, providing that they decompose to form the required oxides at temperatures below the melting temperature of the glass. Suitable "fine chemical" precursors are the nitrites, nitrates, carbonates, metal organic salts, for example citrates, acetates, etc.

The glass of the present invention may be prepared by mixing together materials, charging the mixture of materials to a glass melting furnace at a temperature sufficiently high to produce the fluxed glass and then fritting the glass by pouring it into water, or by passing it through water cooled rolls. It may be preferred to carry out the melting and fritting operation in an oxidising atmosphere, or to include a oxygen rich component in the mixture which is melted and fused. The frit may be ground into a powder by conventional grinding techniques.

The glasses of the present invention are preferably fluxes which are used in combination with one or more pigments as a colour on ceramic substrates or glass.

It will be understood by those skilled in the art that for use as an enamel on tableware the glass compositions must mature or yield a smooth continuous surface at temperatures below the melting temperatures of the glazes on the ceramic articles on which they are to be used. Generally, the glass

compositions will melt at a temperature of below 1350°C, preferably at a temperature in the range of from 1150°C to 1300°C.

The present invention thus includes within its scope a composition for the decoration of ceramic substrates and/or glasses which comprise a blue glass frit as hereinbefore described on its own or in admixture with one or more pigments, or other colourants, or filler material such as fused silica,  $\beta$ -spodumene or  $\beta$ -eucryptite. The composition for the decoration of ceramic materials and/or glass may additionally contain a plastic binder therein.

The glasses of the present invention may be made into decoration printing inks or pastes and applied to ceramic or glass substrates using standard decoration methods. These include silk-screen printing, pad printing, or by application of decalomania transfers (decals) to the substrates. To make the printing inks or pastes, a dry powder of the glass is dispersed in an oil-, water-, solvent- or wax-based medium with the aid of shear mixers and triple roll mills. For silk-screen printing, oil-based media are generally used, whilst for pad printing, wax-based inks are more commonly used because of their thermoplastic nature.

In silk-screen printing, the ink or paste is applied to the substrate by using a sharply-edged rubber squeegee to press the ink through the open areas of a fine mesh stretched on a frame. The mesh is generally no longer made of silk but is more commonly made of either metal or polyester. The substrate is positioned below the screen and as the two contact, the ink adheres in a precise pattern relating to the open area of the design of the screen. Precise control over the thickness of the ink or paste is achieved through adjustment of the

ink or paste rheology, the diameter of the mesh filament or pores, the distance of the screen from the substrate and the pressure on the squeegee.

Pad printing involves transferring an ink design from a metal or plastic engraved cliché (plate) or from a screen printed image (an image deposited on to a flat silicone plate), to a substrate by means, for example, of a pliable silicone pad. For application using a cliché, depending on the machine type the first step in the process involves pouring the ink into or directly on to the etched plate. The cliché is flooded with ink and then cleaned off with a doctor blade, leaving the ink only in the etched impression of the image. Using appropriate pressures and cycle times, the pad is pressed on to the etched portion of the plate, where it picks up the ink. The pad then rises up and travels laterally towards the substrate. It is lowered (with appropriate pressure and cycle time) on to the substrate to deposit the image. Pad printing has the advantage over silk-screen printing of enabling printing on curved and discontinuous surfaces, but traditionally is less suited for printing large surface areas.

For application using decalomania transfers (decals), the decoration or design containing the glass enamel, is formed independent of the surface to be decorated, usually on a transfer paper or other carrier. Subsequently, as and when required, the decal is transferred on to the substrate surface.

For all printing methods, the organic components of the printing inks or pastes either evaporate or burn away during thermal fusion of the decoration to the substrate during the firing cycle.

The glasses of the present invention are compatible both with conventional glazes on ceramic materials and with the bismuth based glazes which are

described in our European Patent Application No. 91303072.2.

The glasses of the present invention give good colour development, i.e. the fired colour is bright and "wet".

They can be made suitable for either bone china, fine china, hotelware, earthenware and porcelain by altering the thermal expansion of the glass to match that of the substrate. For the low-expansion hotelware and porcelain ware, the addition of a clear "soft" glassy flux may be required to boost the gloss of the blue glass with appropriately lowered CTE.

Alternatively, filler material such as fused silica or  $\beta$ -spodumene may be added to the glass such that the net thermal expansion of the fired mixture is similar to that of the tableware piece.

For on-glaze enamel firing at 800-850°C, the softening point (S.P.) of the glass should be in the region glass 450-600°C, while for enamel firing at 950°C, it may be as high as 700°C. To ensure that the fired enamels do not develop stress-related cracks, the CTE's of the enamels should lie ideally in the range  $7.0 - 9.5 \times 10^{-6}/^{\circ}\text{C}$  for use on bone china and in the range  $4.5 - 5.6 \times 10^{-6}/^{\circ}\text{C}$  for use on porcelain. However, for thin enamel coatings ( $<10\mu\text{m}$ ), the thermal expansion mismatch with the substrate can be greater.

The glass compositions of the present invention, when fired as an on-glaze enamel on tableware preferably develop a blue colour defined by the co-ordinates L(lightness) = 30 to 80, preferably 30 to 60, C(intensity) = 10 to 50, preferably 30 to 50, and H(hue) = 255 to 300, preferably 270 to 300.

The glass compositions of the present invention may also be used in vitreous enamel coating compositions for application to metallic substrates,

with the particular glass composition being chosen with a thermal expansion which is compatible with that of the metallic substrate.

In another embodiment of the present invention the crystallizing glasses may be thermally treated, for example, at a temperature in the range of from 750° to 950°C, and subsequently ground to the desired particle size range of from 0.5 to 500 micrometres, preferably 0.5 to 50 micrometres. The particulate pigments may be dispersed in paints, polymers, ceramic bodies or glazes to provide colour in a manner analogous to conventional pigments, the particle size of the pigment being chosen having regard to the desired application.

The present invention will be further described with reference to the following non-limiting Examples.

#### Examples 1 to 55

For the examples provided, glass frits were prepared by fusing together raw materials of the listed oxides in the amounts as stated in parts by weight at 1200°C, and fritting the glasses so-produced by pouring into water. Following fritting, the coarse frits were ground to give a particle size distribution of 90% less than 16 micrometres, silk-screen printed and fired onto either bone china (BC) or porcelain (P), at a heating rate of 13°C per minute to 820°C, with a dwell time of 20 minutes. All of the glasses fired to give a glossy appearance. For comparative purposes, a commercially available enamel, 33UL19, taken from Cookson Matthey Ceramics (previously Cookson Ceramics and Minerals) unleaded Pathfinder Range of on-glaze colours for tableware decoration, was chosen. The 33UL19 blue enamel is a conventional pigmented flux

based on an unleaded borosilicate flux and a cobalt-containing oxide pigment.

The fired enamels were assessed in terms of colour development and acid and alkaline durability. The developed colour was assessed using an ICS Texicon Q.C. Spectrophotometer in the reflectance mode. The colour was defined in terms of the co-ordinates L(lightness), C(intensity) and H(hue). On bone china the 33UL19 colour was defined as L = 43.48, C = 37.90 and H = 88.68, while on porcelain, 33UL19 developed a colour defined as L = 47.14, C = 36.16 and H = 285.66.

The glasses of Examples 1 to 5 and 29 to 51 are stable glasses, whilst the glasses of Examples 6 to 28 are crystallizing glasses in which the blue colour is intensified by the formation of  $(\text{Co,Zn})_2\text{SiO}_4$  crystallites during the enamel firing cycle.

For the alkali test, the test conditions were immersion for 7 hours in a concentrated solution of a sodium phosphate - based commercial detergent held at  $77^\circ\text{C}$ , giving a pH = 13. The acid test involved a 100 hour immersion in a 4% acetic acid solution at  $25^\circ\text{C}$ , giving a pH = 4.

Following completion of the test, acid and alkali durabilities were evaluated by assigning a number according to the following convention:

Durability Rating

- 1 = No visible loss of colour or gloss.
- 2 = Some loss of gloss and possible fading of colour.
- 3 = Gloss removed or some loss of colour.
- 4 = Gloss removed and some loss of colour.
- 5 = Considerable attack causing removal of colour.

For the standard 33UL19, the acid durability was rated at 2 and the alkaline durability was judged to have a rating of 3.

Ex 1	2	3	4	5	6	7	8	9	
SiO <sub>2</sub>	48.07	49.51	48.99	50.49	50.28	37.77	36.99	38.59	45.13
B <sub>2</sub> O <sub>3</sub>	8.01	8.61	8.61	8.44	8.65	4.98	4.88	5.09	5.66
Al <sub>2</sub> O <sub>3</sub>	2.54	2.74	2.74	2.69	2.75	2.40	2.35	2.46	2.76
CoO	13.44	11.00	11.00	12.54	10.05	7.25	9.17	5.26	8.29
Bi <sub>2</sub> O <sub>3</sub>	-	-	-	-	-	35.58	34.84	36.34	42.34
Li <sub>2</sub> O	2.27	2.44	2.44	2.39	2.45	0.63	0.61	0.64	0.71
Na <sub>2</sub> O	10.65	11.45	11.45	11.33	11.50	0.59	0.58	0.61	3.69
K <sub>2</sub> O	-	-	-	-	-	1.85	1.81	1.89	3.69
ZnO	2.84	2.48	3.00	1.96	2.49	8.71	8.53	8.89	8.29
SrO	7.21	7.77	7.77	7.62	7.81	-	-	-	-
ZrO <sub>2</sub>	4.97	4.00	4.00	2.64	4.02	0.24	0.24	0.25	2.44
Substrate	BC	BC	BC	BC	BC	P	P	P	P
Colour:L	42.76	43.89	44.29	35.75	42.91	38.63	36.97	43.69	42.93
C	34.04	33.13	37.54	44.31	40.39	43.09	32.33	41.97	43.14
H	287.97	288.41	287.51	293.24	289.31	282.81	279.88	279.05	276.48
Acid									
Durability	1	1	1	1	1	3	3	3	2
Alkaline									
Durability	2	1/2	2	1/2	1/2	4	5	5	3
CTE (X 10 <sup>-6</sup> /°C)	11.29	11.14	11.14	11.17	11.31	8.43	7.47	7.43	8.46
S.P. (°C)	525	515	525	525	525	590	580	590	570



\* Clarity of test results  
 \* 2nd test results

Ex 10	11	12	13	14	15	16	17	18	19	20
SiO <sub>2</sub>	36.28	53.78	49.05	39.02	59.18	45.13	35.02	56.71	40.00	36.36
B <sub>2</sub> O <sub>3</sub>	5.83	6.74	5.55	10.62	7.42	5.66	4.62	7.11	5.00	6.61
Al <sub>2</sub> O <sub>3</sub>	2.84	3.30	2.71	3.90	3.62	2.76	2.23	3.47	5.00	2.31
CoO	8.55	7.55	8.13	8.29	10.87	8.29	8.67	11.07	11.00	6.98
Bi <sub>2</sub> O <sub>3</sub>	90.17	11.50	18.98	49.35	-	19.35	42.98	11.07	12.14	20.00
Li <sub>2</sub> O	0.73	-	-	0.71	-	0.71	0.58	-	1.00	-
Na <sub>2</sub> O	2.51	4.39	3.62	3.69	4.83	3.69	0.55	4.22	4.63	11.00
K <sub>2</sub> O	-	-	-	3.69	-	3.69	1.71	-	-	1.78
ZnO	10.56	9.88	8.13	8.29	10.87	8.30	8.07	9.50	10.42	3.00
MgO	-	-	-	-	-	-	-	-	-	2.07
ZrO <sub>2</sub>	2.51	2.90	3.83	2.44	3.20	2.44	5.51	2.79	3.06	4.0
La <sub>2</sub> O <sub>3</sub>	-	-	-	-	-	-	-	-	-	-
P <sub>2</sub> O <sub>5</sub>	-	-	-	-	-	-	-	-	-	-
TiO <sub>2</sub>	-	-	-	-	-	-	-	-	-	-
SrO <sub>2</sub>	-	-	-	-	-	-	-	-	-	-
Substrate	P	BC	BC	BC	BC	BC	P	BC	BC	P
Colour: L	39.49	53.76	47.52	43.13	40.71	49.44	44.75	-	76.42	62.94
C	33.95	33.32	32.61	35.85	52.17	37.88	33.50	-	10.98	12.59
H	269.13	268.54	279.96	276.55	272.17	278.04	259.94	-	259.94	276.03
Acid										
Durability	4	-	4	-	1	3	4	-	-	-
Alkaline										
Durability	3	2	1	2/3	1	2	2	-	-	2

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\*  $\xrightarrow{\text{Zr too wide; Si too low}}$

	Ex 21	22	23	24	25	26	27	28
SiO <sub>2</sub>	37.27	38.25	51.16	44.26	43.02	46.72	44.69	43.84
B <sub>2</sub> O <sub>3</sub>	6.78	5.04	6.82	5.55	5.39	5.86	5.60	5.50
Al <sub>2</sub> O <sub>3</sub>	2.37	2.43	4.54	2.71	2.63	2.86	2.73	2.68
CoO	7.16	5.22	9.09	8.13	7.90	8.59	8.21	8.06
Bi <sub>2</sub> O <sub>3</sub>	35.10	36.03	41.36	49.57	49.44	20.08	19.66	18.79
Li <sub>2</sub> O	0.62	0.63	2.27	0.70	0.68	-	0.71	0.69
Na <sub>2</sub> O	-	0.60	-	3.62	3.52	3.82	3.65	3.58
K <sub>2</sub> O	1.82	1.87	-	3.62	3.52	-	3.65	3.58
ZnO	8.59	8.82	41.36	49.13	7.91	8.59	8.21	8.06
Fe <sub>2</sub> O <sub>3</sub>	-	-	-	-	-	-	-	-
ZrO	0.24	0.24	3.41	2.39	2.33	2.53	2.42	2.37
La <sub>2</sub> O <sub>3</sub>	-	-	-	1.91	-	-	-	-
P <sub>2</sub> O <sub>5</sub>	-	-	-	-	4.65	-	0.97	2.84
TiO <sub>2</sub>	-	0.87	-	-	-	-	-	-
SnO <sub>2</sub>	-	-	-	-	-	1.0	-	-
Substrate	BC	BC	BC	BC	BC	BC	BC	BC
Colour: L	46.58	45.64	51.05	62.77	-	44.53	-	-
C	40.32	41.15	23.77	13.19	-	29.64	-	-
H	278.42	281.17	266.06	276.98	-	270.41	-	-

Acid: 2

Durability: 2

Alkaline: 2

Durability: 2

2

-

5

-

3

-

Si 400 1000

Ex 29	30	31	32	33	34	35	36	37	38
SiO <sub>2</sub>	51.40	42.44	48.63	53.40	50.79	49.82	49.58	46.00	49.00
B <sub>2</sub> O <sub>3</sub>	8.52	8.00	8.46	8.85	8.42	8.25	8.21	8.00	8.00
Al <sub>2</sub> O <sub>3</sub>	2.71	4.00	2.69	2.82	2.68	2.63	2.61	3.00	3.00
CaO	12.65	12.79	12.56	9.25	10.75	10.54	12.20	15.00	12.00
Bi <sub>2</sub> O <sub>3</sub>	-	40.00	5.90	-	-	-	-	-	-
Li <sub>2</sub> O	-	-	0.98	-	-	-	-	-	-
Na <sub>2</sub> O	10.88	6.00	6.77	11.30	10.75	10.54	10.49	12.00	12.00
K <sub>2</sub> O	-	2.00	-	-	-	-	-	-	-
ZnO	2.97	3.00	2.43	3.08	2.93	4.79	2.86	3.00	3.00
SrO	7.68	7.77	7.63	7.19	9.77	9.59	6.68	9.00	7.00
ZrO <sub>2</sub>	3.96	4.00	3.93	4.11	3.91	3.83	3.82	4.00	4.00
CeO <sub>2</sub>	-	-	-	-	-	-	4.29	-	-
Nb <sub>2</sub> O <sub>5</sub>	-	-	-	-	-	-	4.29	-	-
P <sub>2</sub> O <sub>5</sub>	-	-	-	-	-	-	-	-	2.00
Substrate	BC	BC	BC	BC	BC	BC	BC	BC	BC
Colour:L	37.38	35.53	-	42.72	41.98	46.35	58.12	51.79	-
C	43.28	13.68	-	36.37	39.04	31.90	29.85	17.54	-
H	289.79	284.50	-	288.45	289.87	286.87	286.39	282.29	-
Acid									
Durability	1	-	-	-	2	2	-	-	-
Alkaline									
Durability	2	2	2	1	2	2	-	-	-

SUBSTITUTE SHEET (RULE 26)

- 17 -

	Ex 39	40	41
SiO <sub>2</sub>	49.65	49.65	54.70
B <sub>2</sub> O <sub>3</sub>	7.61	7.61	8.61
Al <sub>2</sub> O <sub>3</sub>	2.74	2.74	2.74
CoO	12.00	12.00	9.00
Li <sub>2</sub> O	-	-	3.00
Na <sub>2</sub> O	12.00	12.00	5.00
ZnO	3.00	3.00	3.00
SrO	7.00	7.00	19.00
ZrO <sub>2</sub>	4.00	4.00	4.00
P <sub>2</sub> O <sub>5</sub>	-	-	-
WO <sub>3</sub>	2.0	-	-
H <sub>2</sub> O <sub>3</sub>	-	2.00	-
Substrate	BC	BC	BC
Colour:L	50.20	51.85	55.19
C	27.36	26.78	28.47
H	284.14	284.35	285.15
Acid			
Durability	-	-	-
Alkaline			
Durability	-	-	-

SUBSTITUTE SHEET (RULE 26)

	Ex 42	43	44	45	46	47	48	49	50	51
SiO <sub>2</sub>	53.64	53.71	55.54	39.80	38.07	42.82	45.68	50.75	52.00	52.98
B <sub>2</sub> O <sub>3</sub>	8.96	8.16	8.43	17.30	19.03	14.28	11.42	6.35	9.00	8.04
Al <sub>2</sub> O <sub>3</sub>	1.68	1.77	1.82	2.69	2.69	2.69	2.69	2.69	-	1.74
CaO	10.69	9.68	10.01	12.57	12.57	12.57	12.57	12.57	13.00	9.54
Ni <sub>2</sub> O <sub>3</sub>	-	0.71	-	-	-	-	-	-	-	-
Li <sub>2</sub> O	5.11	5.38	5.56	0.98	0.98	0.98	0.98	0.98	-	5.30
MgO	11.56	8.98	9.28	12.66	12.66	12.66	12.66	12.66	11.00	8.85
P <sub>2</sub> O <sub>5</sub>	-	2.10	2.17	-	-	-	-	-	-	2.07
ZnO	2.30	2.43	2.51	2.44	2.44	2.44	2.44	2.44	3.00	2.39
FeO	-	-	-	-	-	-	-	-	-	4.63
CrO	4.70	4.94	2.48	7.63	7.63	7.63	7.63	7.63	8.00	2.36
BaO	-	-	-	-	-	-	-	-	-	-
ZrO <sub>2</sub>	1.36	2.14	2.20	3.93	3.93	3.93	3.93	3.93	4.00	2.10
Substrate	BC	BC	BC	BC	BC	BC	BC	BC	BC	BC
Colour:L	49.76	59.48	66.85	-	46.63	46.79	41.48	43.66	55.43	-
C	39.75	29.09	17.97	-	33.80	32.86	42.24	40.35	21.04	-
H	285.50	283.36	286.26	-	283.21	283.51	286.89	285.13	288.40	-
Acid										
Durability	2	-	-	-	-	-	-	-	-	-
Alkaline										
Durability	2	-	-	-	2	2	-	-	3	-

- 18 -

The coefficients of thermal expansion of certain of the glass compositions tabulated above are given below:

<u>Example No.</u>	<u>CTE X 10<sup>-6</sup>/°C</u>
21	7.19
23	4.92
15	7.32
29	8.83
10	6.58
22	6.38

Examples 52 and 53

The glasses of the compositions of Examples 15 and 17, in powder form having a particle size of 90% less than 14 micrometres were heated separately at 13°C/minute to 850°C, held at this temperature for 10 minutes and cooled down to room temperature at 13°C/min. The resulting fused materials were pulverised and passed through a 100 micrometre sieve. The intensity of the blue colour was increased in each case by the thermal treatment, with X-ray diffraction analysis confirming the presence of (Co,Zn)<sub>2</sub>SiO<sub>4</sub> in each case.

CLAIMS:

1. A glass composition which is essentially free from lead and cadmium and which comprises the following components:-

Weight per cent

$\text{SiO}_2$	30-70	
$\text{B}_2\text{O}_3$	1-25	
$\text{Al}_2\text{O}_3$	0-10	
$\text{Bi}_2\text{O}_3$	0-50	
$\text{CoO}$	0.1-30	
At least one of		
$\text{Li}_2\text{O}$	0-10	
$\text{Na}_2\text{O}$	0-20	1-30 (in total)
$\text{K}_2\text{O}$	0-20	

optionally one or more of  $\text{MgO}$ ,  $\text{CaO}$ ,  $\text{SrO}$  or  $\text{BaO}$   
0-15

$\text{ZnO}$  0.1-20

$\text{ZrO}_2$  up to 10  
 $\text{TiO}_2$  0-1

optionally one or more of  $\text{SnO}_2$ ,  $\text{WO}_3$ ,  $\text{MoO}_3$  or  
 $\text{Nb}_2\text{O}_5$   
0-5

optionally one or more of  $\text{Y}_2\text{O}_3$ ,  $\text{La}_2\text{O}_3$  or  
 $\text{CeO}_2$

0-5

$\text{P}_2\text{O}_5$  0-5

2. A glass composition as claimed in claim 1 which when fired as an on-glaze enamel on tableware develops a blue colour defined by the co-ordinates  $L = 30-80$ , preferably  $30-60$ ,  $C = 10-50$ , preferably  $30-50$ , and  $H = 255-300$ , preferably  $270-300$ .

3. A glass composition as claimed in claim 1 or claim 2 which when fired as an on-glaze enamel on tableware shows no visual evidence of attack following immersion in 4% acetic acid solution at  $25^{\circ}\text{C}$  for 24 hours.

4. A glass composition as claimed in any one of claims 1 to 3 which when fired as an on-glaze enamel on tableware displays resistance to attack during immersion in a solution of sodium phosphate (pH 13) at  $77^{\circ}\text{C}$  for 7 hours.

5. A glass composition as claimed in any one of the preceding claims which contains  $\text{CoO}$  in an amount of from 1-20 wt%, preferably 2-15 wt%.

6. A glass composition as claimed in any one of the preceding claims which contains  $\text{ZnO}$  in an amount of from 1-15 wt%, preferably 2-15 wt%.

7. A glass composition as claimed in claim 5 or claim 6 which is a non-crystallizing composition and which comprises from 10 to 20 wt%  $\text{CoO}$  and from 1 to 5 wt%  $\text{ZnO}$ .

8. A glass composition as claimed in claim 7 which comprises from 10 to 15 wt%  $\text{CoO}$  and from 1 to 5 wt%  $\text{ZnO}$ .

9. A glass composition as claimed in claim 5 or



claim 6 which is a crystallizing composition and which comprises from 5 to 15 wt% CoO and from 5 to 15 wt% ZnO.

10. A glass composition as claimed in claim 9 which comprises from 5 to 12 wt% CoO and from 7 to 12 wt% ZnO.

11. A glass composition as claimed in any one of claims 1 to 6 which contains  $\text{Al}_2\text{O}_3$  in an amount of from 1 to 10 wt%.

12. A glass composition as claimed in any one of the preceding claims which contains  $\text{ZrO}_2$  in an amount of from 1-7 wt%, preferably 2-5 wt%.

13. A glass composition as claimed in any one of the preceding claims, optionally in admixture with a filler material, for firing onto bone china which has a coefficient of thermal expansion in the range of from  $7.0$  to  $9.5 \times 10^{-6}/^\circ\text{C}$ .

14. A glass composition as claimed in any one of the preceding claims, optionally in admixture with a filler material, for firing onto porcelain which has a coefficient of thermal expansion in the range of from  $4.5$  to  $5.6 \times 10^{-6}/^\circ\text{C}$ .

15. A glass composition as claimed in claim 14 which contains  $\text{Bi}_2\text{O}_3$  in an amount of from 5-25 wt%, preferably 3-15wt%.

16. A printing ink or printing paste which comprises a powder of a glass composition as claimed in any one of the preceding claims dispersed in an oil-, water-, solvent- or wax-based medium.

17. A decalomania transfer which comprises a carrier material which has formed thereon a decoration or design which is formed wholly or in part from a glass composition as claimed in any one of claims 1 to 15.

18. A decalomania transfer as claimed in claim 17 wherein the carrier material is a transfer paper.

19. An article which is decorated with a glass composition as claimed in any one of claims 1 to 15, a printing ink or printing paste as claimed in claim 16, or a decalomania transfer as claimed in claim 17 or claim 18.

20. An article as claimed in claim 19 which is an article of bone china, fine china, hotelware, earthenware or porcelain.

21. A vitreous enamel coating composition for application to metallic substrated which comprises a glass composition as claimed in any one of claims 1 to 12, 15 or 16, the said glass composition having a co-efficient of thermal expansion compatible with that the intended metal substrate.

22. A method for preparing a pigment composition which method comprises thermally treating a glass composition as claimed in any one of claims 1 to 6 or 9 to 15 which is a crystallizing glass composition, at a temperature in the range of from 750° to 950°C and comminuting the treated glass composition to a particle size in the range of from 0.5 to 500 micrometres.

23. A method as claimed in claim 22 wherein the

treated glass composition has a particle size in the range of from 0.5 to 50 micrometres.

24. A pigment composition which comprises particles of a thermally treated crystallizing glass composition as claimed in any one of claims 1 to 6 or 9 to 15 having a particle size in the range of from 0.5 to 500 micrometres.

25. A pigment composition as claimed in claim 24 which has a particle size in the range of from 0.5 to 50 micrometres.

26. A paint, a polymer material, a ceramic body or a glaze which has a pigment as claimed in claim 24 or claim 25 dispersed therein or therethrough.

## INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 94/02105

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 6 C03C3/093 C03C3/064 C03C8/04 C03C4/02 C03C10/04

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 6 C03C

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	DATABASE WPI Section Ch; Week 8211, Derwent Publications Ltd., London, GB; Class L, AN 82-21842E & SU,A,833 617 (GLASS RES INST) 30 May 1981 see abstract ---	1-6, 11, 16-21
X	CHEMICAL ABSTRACTS, vol. 96, no. 8, 22 February 1982, Columbus, Ohio, US; abstract no. 56819y, page 302 ; see abstract & JP,A,56 109 840 (NGK INSULATORS LTD.) 31 August 1981 --- -/--	1-4, 6, 11, 13, 14, 16-21

☒ Further documents are listed in the continuation of box C.☒ Patent family members are listed in annex.

## \* Special categories of cited documents :

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- "P" document published prior to the international filing date but later than the priority date claimed

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Date of the actual completion of the international search

13 December 1994

Date of mailing of the international search report

23.12.94

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## INTERNATIONAL SEARCH REPORT

International Application No

PCT/GB 94/02105

## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
X	GB,A,1 187 834 (HAVEG INDUSTRIES INC.) 15 April 1970  see page 2, table, example 3 see page 2, line 58 - page 3, line 13 ---	1-4,6, 11-14, 16-21
X	EP,A,0 425 927 (BAYER AG) 8 May 1991  see page 3, line 8 - page 4, line 51 ---	1-6, 11-14, 16-21
X	EP,A,0 358 933 (BAYER AG) 21 March 1990  see page 2, line 19 - page 3, line 36 ---	1-6, 11-14, 16-21
X	EP,A,0 049 041 (NGK INSULATORS, LTD.) 7 April 1982  see claims; table 3 ---	1-6, 11-14, 16-21
X	EP,A,0 001 755 (BAYER AG) 16 May 1979  see page 3; examples ---	1-6, 16-21
X	DATABASE WPI Section Ch, Week 9022, Derwent Publications Ltd., London, GB; Class L, AN 90-170643 & SU,A,1 525 123 (CONG CERAMICS RES) 30 November 1989 see abstract ---	1-4,6, 11,16-21
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